Work Orde		785								- 100-94		Page
Revision ID:	D205-634-01	1	4	Accept				S	etup			
	Skidtube 14/04/2010 05/05/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:				Stop		
Approvals:	Process Plan	n:	Date: 10 H-14	Tooling: SPC (Y/N):		nte:		R		Start Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rejec Qty		Reject Number	Insp. Stamp
Draw Nbr IIN D205-634	Revi Rev	ision Nbr F						<u> </u>				
DC Document Control		Memo Photocop CHG 00	py bluefile &type labels per PPP 7	0.00 0.00 0.000 0.0205-634-011	uksluB			CX	10	(§/	03	0
110 Packaging Packaging		Pick Kit Memo		0.00					<u> </u>	<u> s </u> ;	9 (<u>() </u>
120 QC Quality Control		QC4- 100% Inspect k	rits for completeness	0.00 6 (2	اردارج			_ - 4	- All-			

B57240

Dart Aerospace L	.td	Lt	•	ce	a	D	S	O	er	A	rt	Da
-------------------------	-----	----	---	----	---	---	---	---	----	---	----	----

	•								r				
W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	*	PAR #:	Fault Categ	jory:	_ NCR: Yes	No DQ	A:	Date: _					
Resolution:			Disposition	:	_ QA: N/C C	QA: N/C Closed: Date:							
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCF	₹)			the Park the succession				
DATE	STEP	Description of NC			scription Sign & Ver			Approval	Approval				
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng				Chief Eng	QC Inspector				
		:											
				•		:							

NOTE: Date & initial all entries

Work Order ID 57785

April 14, 2010 3:00:17 PM



Page 2

Item ID:

D205-634-011

Accept

Setup Start

Stop

Revision ID:

Item Name: Skidtube

Start Date:

14/04/2010

QC:

Start Qty: 1.00

Required Date: 05/05/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date: ___

Draw

Rev.

Plan

Code

Qty

Stop

Sequence ID/ **Work Center ID**

130

Packaging Packaging

0.00

0.00

Identify and pack for shipping as per PPP D205-634-011

Date:

Location:

Memo

PPP rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Run

Start

Reject Reject

Insp. Number Stamp

Accept

Qty

W 16 05 04

Dart Aerospace Ltd

	•									₹				
W/O:		WORK ORDER CHANGES												
DATE	STEP	PR	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
					ļ									
-														
Part No: PAR #:		PAR #:	Fault Category: NC				_ NCR: Yes No DQA: Date:							
Resolution:			Disposition: QA				QA: N/C Closed: Date:							
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)							
DATE	STEP	Description of NC	Corrective Action Section			VAI			Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector				
						- 47								
26.1606														
		•												
								·. 						

NOTE: Date & initial all entries

Picklist Print

April 14, 2010 3:00:23 PM

Work Order ID: 57785

Parent Item:

Comments:

D205-634-011

Parent Item Name:

Skidtube

IPP Rev:P□02.08.28□Removed QC5 from Step 5□KJ□

IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verified by:

IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by:

Start Date: 14/04/2010

Required Date: 05/05/2010

Start Qty: 1.00

Required Oty: 1.00

Component Item ID/ D205-634-041	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route 110	Unit of Each	Qty on 0.0000	Remaining	Qty 57240	Date Status
Replacement Skidtube K10003	, 	Manufactured	No			110	Each	4.0000	1.0000 		

Saddle, D205-634-011

Warehouse Location	Loc Oty	Loc Code	
Main Warehouse			
FG	4		
57371	4		

Dart Aerospace Ltd

	-								F,	
W/O:			WC	RK ORDER CHANG	ES					
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No	•	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	4 :	_ Date: _		
Resolution:			Disposition: QA							
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCR	1)		·		
DATE	STEP	Description of NC			Section B Verification			Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector	
	.						•			
							-			
								!		
		1								
								į.		

NOTE: Date & initial all entries